

Black Park Shed Safety precautions

Planer/Thicknesser

1. **Ensure the piece of timber is well supported** and there is plenty of room to take the full length on the infeed and outfeed sides.
2. **Make sure that one side of the stock is flat** and place this side on the bed of the machine.
3. **Set the height of cut with POWER OFF** by placing the stock under the cutting head and winding down the cutter block until it just makes contact. Withdraw the stock and lower the cutting head by one turn. This should be sufficient for a first cut.
4. **Check that timber is in good condition** and free from foreign materials (such as nails).
5. **Switch on power and wait until machine is at full** speed before inserting stock.
6. **When inserting timber keep hands well clear of the opening** and do not stand directly behind the stock.
7. **Support long timber on the infeed side by taking its weight** but do not attempt to push it through the machine - let the feed rollers do the work. When half way through the length, move to the outfeed side and support the weight. Again do not attempt to pull it through. Keep hands well clear of the input and output sides of the machine. Support timber at the ends if necessary.
8. **If the feed stops at any point** because the stock is slightly thinner at that point and the roller fails to grip, switch off, withdraw the timber, lower the cutter by one turn and repeat until timber feeds right through.
9. **Turn off machine and take out piece of timber** prior to changing the plane height.
10. **If clearing a jam, ensure machine is turned** off at the power point immediately.